

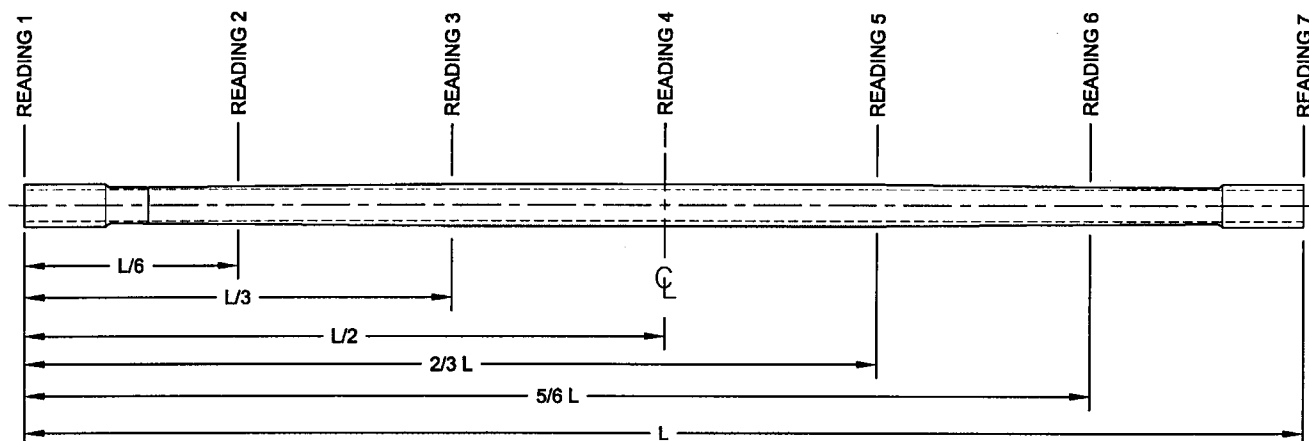
DART AEROSPACE LTD	Work Order:	
Description: Crosstube Assembly (205/212 Low Aft)	Part Number:	D212-664-247
Inspection Dwg: D212-664-247 Rev: D		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

	Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	0.438	+/-0.010					
	2.680	+0.005/-0.000					
	2.680	+0.005/-0.000					
	2.687	+0.005/-0.000					
	2.802	+0.005/-0.000					
	2.906	+0.005/-0.000					
	3.009	+0.005/-0.000					
	3.112	+0.005/-0.000					
	3.250	+0.005/-0.000					
SIDE B	0.438	+/-0.010					
	2.680	+0.005/-0.000					
	2.680	+0.005/-0.000					
	2.687	+0.005/-0.000					
	2.802	+0.005/-0.000					
	2.906	+0.005/-0.000					
	3.009	+0.005/-0.000					
	3.112	+0.005/-0.000					
	3.250	+0.005/-0.000					
	128.268	+/-0.030					

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WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation Δw (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.054"
READING 2 L=						
READING 3 L=						
READING 4 L=						
READING 5 L=						
READING 6 L=						
READING 7 L=						

Calibration Result

Actual Block Thickness: _____

Sitiescan 250 Measured Thickness: _____

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	08.11.07	New Issue (P/O D212-664-207)	KJ/EC	
B	10.04.01	Dwg Rev updated	KJ	
C	10.08.03	Dimension 128.268 was 128.27	KJ	
D	12.06.04	Wall thickness form added	KJ	
E	14.09.08	Dwg Rev updated	KJ	
F	17.07.12	Dwg Rev updated	KJ	